

# PRODUCT DATA

## AURUM<sup>®</sup> JCF3030 Thermoplastic Polyimide

TYPICAL PROPERTIES	TEST METHOD	UNITS	VALUE
<b>PHYSICAL</b>			
Specific Gravity	ASTM D-792	-	1.44
Mold Shrinkage (MD/TD)	ASTM D-955	%	0.0/0.8
Water Absorption 24 hrs @ 73°F	ASTM D-570	%	0.20
Moisture Absorption, 24 Hrs.	73°F,60%RH	%	0.09
<b>MECHANICAL</b>			
Tensile Strength	ASTM D-638	psi (MPa)	24,600 (170)
	"	"	-
Elongation	ASTM D-638	%	5
	"	"	-
Flexural Strength	ASTM D-790	psi (MPa)	33,300 (230)
	"	"	-
Flexural Modulus	ASTM D-790	psi (MPa)	1,566,700 (10,800)
	"	"	-
Izod Impact Strength (notched)	ASTM D-256	ft lb/in (J/m)	2.0 (110)
<b>THERMAL</b>			
Melt Point	DSC	°F (°C)	730 (388)
Glass Transition Temperature	DSC	°F (°C)	482(250)
Melt Flow Index	ASTM D-1238	g/10 min	
	788°F/4.8Lbs.	"	2.0
	788°F/22Lbs.	"	29
Heat Deflection Temperature	ASTM D-648	°F (°C)	475 (246)

### INJECTION MOLDING

AURUM JCF3030 can be readily injection molded in most reciprocating screw injection molding machines. AURUM resin pellets should be dried prior to melt processing on trays in an air circulation oven or desiccating hopper dryer under the following conditions: 8 hours at 428°F, 10 hours at 392°F, or 12 hours at 356°F. Cylinder temperature requirements range from 770 - 788°F. Injection pressures of 11,000 - 35,000 psi, nominal back pressures of 0-50 psi, medium to high injection velocities, and screw speeds of 100 - 200 rpm are utilized for AURUM injection molding. Mold temperatures range from 356 - 392°F. AURUM sprue and runner systems can be ground and mixed with virgin AURUM resin at 15% - 30% levels without significant loss of mechanical or wear properties for enhanced economies. AURUM can be easily purged with unfilled or glass fiber reinforced polyethersulfone, polysulfone, or polyetherimide. AURUM can be injection molded with select outer-heating design hot runner systems.

### DESCRIPTION

AURUM JCF3030 is a high-performance polyimide for precision injection molded components and extruded products. A member of the AURUM family of advanced engineering resins, carbon fiber reinforced AURUM JCF3030 offers a unique balance of mechanical, thermal, and tribological properties for outstanding performance in demanding automotive, business machinery, industrial equipment, aerospace, and semiconductor equipment applications. AURUM components offer excellent mechanical strength and toughness, dimensional stability, low outgassing, and exceptional radiation resistance. In addition, AURUM exhibits outstanding resistance to hydraulic, automotive, and many industrial fluids and solvents, a low coefficient of thermal expansion, creep resistance, and flame retardancy. AURUM JCF3030 withstands high PV levels and provides a low wear factor and low friction surface over a broad temperature range in lubricated environments.

### APPLICATIONS

AURUM JCF3030 components are excellent replacements for metals, ceramics, and other plastics. High-performance AURUM parts include: thrust washers and oil seal rings for automotive and off road vehicle transmissions, thermal insulators and stripper fingers for high-speed copiers, jet engine components, check valve balls, spline couplings, heat-resistant gears, vanes, wear strips, and valve seats. Other AURUM applications include carriers for aluminum hard disks and silicon wafers, journal bearings, and bearing retainers.

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